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Electric Division

January 17, 2001

Jim Loock, Chief Electric Engineer Public Service Commission 610 N. Whitney Way P.O. Box 7854 Madison, WI 53707-7854

RE: In the Matter of Filing Plans for Appropriate Inspection and Maintenance, PSC Rule 113.0607.

Dear Mr. Loock:

Enclosed for filing are 3 copies of Juneau Utility's Preventative Maintenance Plan detailing inspection maintenance schedules, condition rating criteria, corrective action schedules, record keeping procedures and report filing schedules as documented in this rule.

Very truly yours,

Merlin Luedke

Electric Superintendent

Enclosures

PREVENTATIVE MAINTENANCE PLAN

Juneau Utility

FILING DEADLINE FEBRUARY 1, 2001

December 19, 2000

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This plan was prepared by the MEUW work group for PSC Rule 113.0607 for use by the 82 municipal electric utilities in Wisconsin and endorsed by PSC staff as meeting the requirements of Rule PSC 113.0607.

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I. Preventative Maintenance Plan

The PSC 113.0607 rule reads;

Appropriate inspection and maintenance: system reliability.

- (1) PREVENTATIVE MAINTENANCE PLAN. Each utility or other person subject to this chapter, including persons who own electric generating facilities in this state who provide service to utilities with contracts of five years or more, shall develop and have in place its own preventative maintenance plan. This section is applicable to electric generating facilities as set forth at s. 194.491(5)(a)(1), Stats. Each plan shall include, among other things, appropriate inspection, maintenance and replacement cycles where applicable for overhead and underground distribution plant, transmission, generation¹, and substation facilities
- (2) CONTENTS OF THE PLAN. (a) Performance standard. The Preventative Maintenance Plan shall be designed to ensure high quality, safe, and reliable service, considering: cost, geography, weather, applicable codes, national electric industry practices, sound engineering judgment and experience.
- 1 PSC staff interpretation is that generation applies to individual generators equal to or greater than 50 MW.

II. Inspection Schedule and Methods:

The purpose of this plan is to maintain or improve the electrical system reliability with the objective of increased municipal loyalty and satisfaction from our constituents. The goals are to meet and exceed the schedules established in this plan.

Exception reporting (inspected equipment not in good condition) will be the method of documentation on all inspection forms.

The scope of this plan is traditional and uses proven maintenance techniques. Unique operating and maintenance philosophies have not been considered. Also, manufacturer defects will be dealt with as they are communicated to this utility.

EVERY

SCHEDULE:	MONTIILY	ANNUAL	5 YEARS
Transmission (□69Kv and above)	,	X	\mathbf{X}
Substations	X	X	
Distribution (OH & UG)			X

The inspection of Distribution facilities will be by individual substation circuits on a 5-year cycle such that the entire system will be inspected every 5 years. Inspector instructions for inspecting all facilities and forms are included with the plan.

METHODS: Five criteria groups will be used to complete the inspection of all facilities.

- 1. IR infrared thermography used to find poor electrical connections and/or oil flow problems in equipment.
- 2. RFI Radio Frequency Interference, a byproduct of loose hardware and connections, is checked using an AM radio receiver.
- 3. SI structural integrity of all supporting hardware including poles, crossarms, insulators, structures, bases, foundations, buildings, etc.
- 4. <u>Clearance</u> refers to proper spacing of conductors from objects, trees and other utility cables.
- 5. EC equipment condition on non-structural components such as circuit breakers, transformers, regulators, reclosers, relays, batteries, capacitors, etc.

III. Condition Rating Criteria:

This criterion, as listed below, establishes the condition of a facility and also determines the repair schedule to correct deficiencies.

- 0) Good condition
- 1) Good condition but aging
- 2) Non-critical maintenance required normally repair within 12 months
- 3) Priority maintenance required -- normally repair within 90 days
- 4) Urgent maintenance required report immediately to the utility and repair normally within 1 week

IV. Corrective Action Schedule

The rating criteria as listed above determine the corrective action schedule.

V. Record Keeping

All inspection forms and records will be retained for a minimum of 10 years. The inspection form contains all of the required critical information i.e. inspection dates, condition rating, schedule for repair and date of repair completion.

VI. Reporting Requirements

A report and summary of this plan's progress will be submitted every two years with the first report due to the Commission by February 1, 2003. The report will consist of a letter documenting the percent of inspections achieved compared to the schedule and a description of maintenance achieved within the scheduled time allowance.

VII DISTRIBUTION - OVERHEAD INSPECTION GUIDE

STRUCTURE

- Pole Condition
- Pole Leaning
- Crossarm Condition
- Insulators, Deadend, Pin
- Excess Fill or Soil Removal
- Pole Steps
- Grounds Intact
- Ground Molding
- Down Guys
- Guy Markers
- Guy Bonding/Insulator
- Signage Location Number, Warning Sign
- Customer Equipment
- Conductor
- Tie Wires
- U Guard/Conduit Condition

EQUIPMENT

- Transformers
 - ✓ Oil Leaks
 - ✓ Bushing Condition
 - ✓ Grounding/Bonding
- Capacitors
 - ✓ Fuses Blown
 - **✓** Bushing Condition
 - ✓ Oil Leaks
 - ✓ Tank Bulged
 - ✓ Switches, Oil, Vacuum
 - ✓ Control Conduit/Wiring
 - ✓ Grounding/Bonding
- Switches GOAB, Inline, Disconnect
 - ✓ Insulator Condition
 - ✓ Operating Handle/Locks
 - ✓ Linkage
 - ✓ Grounding/Bonding
 - ✓ Switch Number
- Cutouts
 - ✓ Insulator Condition
 - ✓ Fuse Size Tag

VII DISTRIBUTION - OVERHEAD INSPECTION GUIDE (con't)

EQUIPMENT (CON'T)

- Arrestor
 - ✓ Insulator Condition
 - ✓ Connections
 - ✓ Ground Lead Disconnection
- Cable Terminators
 - ✓ Insulator Condition
 - ✓ Grounding/Bonding

CLEARANCES

- Ground Line
- Buildings, Bridges, Swimming Pool, Etc.
- Communications Facilities
- Fuel Tanks
- Other Electric Utilities
- Transmission Lines
- Over Streets, Roads, Alleys, Highways
- Tree Trimming
 - ✓ Clearance From Line
 - ✓ Vines on Poles
 - ✓ Danger Trees

INFRARED SCAN

- Main Three-Phase Feeders
- Priority Overhead Transformer Banks
 - ✓ Bushing Connectors Primary
 - ✓ Bushing Connectors Secondary
 - ✓ General Tank Heating
- Current & Voltage Transformers if Applicable

RFI CHECK

• OH system with AM radio as each circuit is inspected

	DISTRIBUTION INSPECTION FORM
•	OVERHEAD

inspected by_

Date

See Conditional Connected By	Г				Ι	Γ	T		Γ			·			r		г	·	
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		MAP AREA																	

VIII DISTRIBUTION - UNDERGROUND INSPECTION GUIDE

STRUCTURAL (Exterior & Interior) Transformer, Primary Pedestal, Secondary Pedestal, Switchgear.

- Enclosure Condition
- Level/Leaning
- Security
- Grade/Accessibility (Shrubs, Customer Facilities, Fill/Excavation)
- Numbering
- Voids/Gaps
- Signage Location Number, Warning Sign
- Pad/Vault Condition

EQUIPMENT

- Transformers
 - ✓ Oil Leaks
 - ✓ Bushing Condition
 - ✓ Grounding/Bonding
 - ✓ Elbows
 - ✓ Arrestors
 - ✓ Feed-Through
 - ✓ Cable Condition
 - ✓ Secondary Connections
- Primary Pedestals
 - ✓ Elbows
 - ✓ Junction Condition
 - ✓ Grounding/Bonding
- Secondary Pedestals
 - ✓ Secondary Connections
- Switches URD Switchgear
 - ✓ Insulator Condition
 - ✓ Operating Handle Security
 - ✓ Linkage
 - ✓ Grounding/Bonding
 - ✓ Switch Number/Fuse Size & Number

INFRARED SCAN and RFI CHECK

- Main Three-Phase Feeders (Risers & Switchgear)
- Priority URD Transformer Banks
 - ✓ Bushing Connectors Primary
 - ✓ Bushing Connectors Secondary
 - ✓ General Tank Heating

1		Corrected By				•						 	
		Date Item Corrected			,								
SubOircuit	COMMENTS	Rating Criteria 0) Good Condition 1) Good Condition but aging 2) Non-critical Maintenance Required 3) Priority Maintenance Required 4) Urgent Maintenace Required)										
	IR / RFI Scan	Priority URD Transfo rmers, Bushings and Tank heating				 ,							
Inspected by	IR/R	Main Three Phase Feeders, Risers & Switchgear											
edsuj		ՑԽՈւշիes, Signage, Insulators, Security, Linkage, Ground, Bonds	·										
	N.	Secondary Pedestals, Connections											
	EQUIPMENT	Primary Pedestals, Elbows, Grounding, Bonds, Junction cond.											
RM Date	Ш	Transformers, Leaks, Bushings, Grounding,Bonds, Elbows, Arrestors, Cable cond, Connections											
Ģ		Pad / Vault Condition											
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S	STRUCTURE	Mumbering	 				_						
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	"	Security											
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<u>5</u>		Enclosure Condition		_		L							
UNDERGROUND DISTRIBUTION INSPECTION FORM	MAP AREA	EQUIPMENT											

IX SUBSTATION - MONITHLY INSPECTION GUIDE

TRANSFORMER MAIN TANK:

- Oil in bushings
- Bushing and arrestor porcelain
 - Cracks or chips
 - ✓ Rust or dirt
- Oil leaks
 - ✓ Main tank
 - ✓ Sample valves
 - ✓ Radiators
- Radiator bank
 - ✓ warm on top, cool at bottom
- Tank pressure
- Tank oil level
- Temperature gauge
- Cooling fans

TRANSFORMER LTC or VOLTAGE REGULATORS:

- Tank oil level
- Drag hand positions
- Cabinet light
- Operation count
- Tank pressure
- Cabinet heater
- Cabinet contamination

TRANSMISSION CIRCUIT BREAKERS:

- OPEN/CLOSED indicator
- CHARGED/DISCHARGED indicator
- Cabinet light
- Cabinet heater
- Operations counter
- Bushings and supports
 - ✓ Cracks or chips
 - ✓ Rust or dirt
- Line and load side disconnect switches
 - ✓ Properly labeled
 - ✓ Aligned properly
- Handles grounded
- Emergency trip button
- Air / Oil compressors
- Air / Oil pressure gauge
- Spring operated mechanism
- Oil level gauge
- Tank oil leaks
- Reset switch
- Cabinet contamination
- Vents clean
- Gas pressures for GCBs

IX SUBSTATION - MONTHLY INSPECTION GUIDE (con't)

FEEDER CIRCUIT BREAKERS / RECLOSERS

- OPEN/CLOSED indicator
- CHARGED/DISCHARGED indicator
- Cabinet light
- Cabinet heater
- Operations counter
- Bushings and supports
 - ✓ Cracks or chips
 - ✓ Rust or dirt
- Line and load side disconnect switches,
 - ✓ Labeled properly
 - ✓ Aligned properly
 - ✓ Handles grounded
- Emergency trip button
- Oil level gauge
- Tank oil leaks
- Reset switch
- Cabinet contamination
- Vents clean
- Gas pressures for GCBs

HIGH AND LOW VOLTAGE BUSS WORK:

- Bushing, insulator, arrestor, and support insulators
 - ✓ Chips or cracks
 - ✓ Rust or dirt
- Bird nests
- Potential transformers bushings
 - ✓ Cracks or chips
 - ✓ Rust or dirt
 - Cable terminators
 - ✓ Leaking fluid
 - ✓ Cracks or chips

MANUAL SWITCHES:

- Properly labeled
- Ground connections
- Positioning and alignment
- Bushing and support insulators
 - ✓ Cracks or chips
 - ✓ Rust or dirt

MOTOR OPERATED SWITCHES:

- 'OPEN/CLOSED indicator
- Properly labeled
- Cabinet heater
- ' Operations counter

IX SUBSTATION - MONTHLY INSPECTION GUIDE (con't)

CONTROL HOUSE/MISCELLANEOUS:

- Clock displays proper time
- AC/DC load center breakers
- Room temperature
- Rodents
- Panels labeled properly
- Panel lights
- Annunciator panel
- Panel meters
- SCADA system RTU
- SCADA alarms
- Position indicators agree
- Relay target information
- Emergency contact directory & dial tone for phone
- Safety Equipment

BATTERY:

- Liquid levels
- Proper float voltage on charger and battery
- Specific gravity in pilot cell
- Personal Protective Equipment
- Connection corrosion
- Leaking cells
- Dated solution in eyewash station

YARD AND FENCE:

- Fire extinguisher charged
- Fence ground connections
- Fence secured
- Security and emergency lights
- Site base and grade
- Standing water
- Warning signs

MONTHL	Y.	SUBSTATION INSPECTION	N FORM	
INSPECTED BY:				···
DATE:				
SUBSTATION:	-			
TRANSFORMER MAIN TANK		RATING: 0 1 2 3 4	(Circle One)	
inspected	Х	COMMENTS	DATE CORRECTED	CORRECTED
Oil in Bushings				
Bushing and Arrestor				
Oil Leaks				
Main Tank			•	
Sample Valves				
Radiators				
Radiator Bank				
Tank Pressure				
Tank Oil Level				
Temperature Gauge				
Cooling Fans				
				"
				
				12
TRANSFORMER LTC or VOLTAGE REGULATORS		RATING: 0 1 2 3 4	(Circle One)	
Tank Oil Level				
Drag Hand Positions				
Cabinet Light				
Operation Count				
Tank Pressure				
Cabinet Heater				
Cabinet Contamination				
	_			
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MONTHLY SU	38	OITAT	N	NS	PE	CT	101	N FORM	
INSPECTED BY:									
DATE:									
SUBSTATION:									
		*							
HIGH VOLTAGE CIRCUIT BREAKER / CIRCUIT SWITCHER		RATING:	0	1	2	3	4	(Circle One)	
inspected X			col	MEN	ITS			DATE CORRECTED	CORRECTED BY
OPEN/CLOSED Indicator									
CHARGED/DISCHARGED Indicator				<u>-</u>					
Cabinet Light									
Cabinet Heater				 					
Operations Counter	\perp								
Bushings and Supports									
Line and Load Side Disconnect Switches									
Handles Grounded									
Emergency Trip Button									
Air Compressors - Air / Oil	_								
Air Pressure Gauge - Air / Oil	_	•							
Spring Operated Mechanism									
Oil Level Gauge	_								
Tank Oil Leaks				-					
Reset Switch	-								
Cabinet Contamination	- -								
Vents Clean	_								
Gas Pressures for GCBs	- -								
	\dashv								
	\dashv								

MONTHLY	31	IBSTATION INSPECTION	N FORM
INSPECTED BY:			
DATE:			
SUBSTATION:			
FEEDER CIRCUIT BREAKER / RECLOSER		RATING: 0 1 2 3 4	(Circle One)
inspected	x	COMMENTS	DATE CORRECTED CORRECTED BY
OPEN/CLOSED Indicator			SOURCE PER BY
CHARGED/DISCHARGED Indicator			
Cabinet Light			
Cabinet Heater			
Operations Counter			
Bushings and Supports			
Line and Load Side Disconnect Switches			
Emergency Trip Button			
Oil Level Gauge			
Tank Oil Leaks			
Reset Switch			
Cabinet Contamination			
Vents Clean			
Gas Pressures for GCBs			

MONTHLY SU	JB:	STATION IN	SPE	CT	IOV	IFORM	
NSPECTED BY:							
DATE:							
SUBSTATION:							
HIGH & LOW VOLTAGE BUSS WORK		RATING: 0 1	2	3	4	(Circle One)	
		COMME	NTS			DATE	CORRECTED
inspected	x	COMME	1113			CORRECTED	BY
Bushing, Insulator, Arrestor, and Supports							
Bird Nests							
Transformer Bushings							
Cable Terminators							
							<u> </u>
MANUAL SWITCHES		RATING: 0 1	2	3	4	(Circle One)	
Properly Labeled							
Ground Connections							
Positioning and Alignment	\perp				 -		
Bushings and Supports							
	1						
MOTOR OPERATED SWITCHES		RATING: 0	2	3	4	(Circle One)	
OPEN/CLOSED Indicator							-
Proper Labeling							
Cabinet Heater							
Operations Counter							
locking criteria							
							-

MONTHLY	SU	BSTATI	O _V	1 IN	SP	EC	TIO	N FORM	
INSPECTED BY:							•		
DATE:						•			
SUBSTATION:									
CONTROL HOUSE/MISCELLANEOUS		RATING:	0	1	2	3	4	(Circle One)	
inspected	х		COI	MMEN	NTS			DATE CORRECTED	CORRECTED BY
Clock Displays Proper Time									
AC/DC Load Center Breakers									
Room Temperature									
Rodents									
Panels Labeled Properly									
Panel Lights									
Annunciator Panel									
Panel Meters		<u>,</u>							
SCADA System RTU									
SCADA Alarms									
Position Indicators Agree		··· ··· · · · · · · · · · · · · · · ·		····					
Relay Target Information				·-··					-
Emergency Contact Directory & Dialtone for Phone									
Safety Equipment									
BATTERY		RATING:	0	1	2	3	4	(Circle One)	
Liquid Levels									
Proper Float Voltage on Charger & Battery									
Specific Gravity in Pilot Cell									
Personal Protective Equipment									
Connection Corrosion									
Leaking Cells									
Dated Solution in Eyewash Station									
YARD & FENCE		RATING:	0	1	2	3	4	(Circle One)	
Fire Extinguisher Charged									
Fence Ground Connections									
Fence Secured									
Security and Emergency Lights									
Site Base and Grade									
Standing Water									
Warning Signs									

X Substation - Annual Inspection Guide

- Check equipment for level
- Check condition of concrete pads
- Perform oil and DGA analysis
- Battery
 - ✓ Intercell strap resistance
 - ✓ Individual cell voltages
 - ✓ Cell specific gravity
- Nameplate legible
- Equipment paint condition
- Proper equipment ID labels
- IR / RFI scans and checks

0

ANNUAL SUBSTATION INSPECTION FORM

stance, Individual cell voltages, Specific gravity replate legible Specification labels PEI scans and checks		IR / RFI scans and checks	COMMENTS Rating Criteria O) Good Condition 1) Good Condition but aging 2) Non-critical Maintenance Required 3) Priority Maintenance Required 4) Urgent Maintenace Required	MAINTENANC COMPLETED ET ED ET ET ED ET ET ED ET ET ED ET EN ET ED ET ED ET EN ET ED ET ED ET EN ET ED ET EN ET ED ET EN ET ED ET EN ET ED ET ET ED ET EN ET ED ET EN ET ED ET EN ET EN ET EN ET EN ET EN ET ET EN
ck equipment for level ck condition of concrete pads form oil and DGA analysis stance, Individual cell voltages, specific gravity neplate legible ipment paint condition RFI scans and checks	Cell specific gravity Wameplate legible Equipment paint condition	IR / RFI scans and checks	Rating Criteria 0) Good Condition 1) Good Condition but aging 2) Non-critical Maintenance Required 3) Priority Maintenance Required 4) Urgent Maintenace Required	
Che Pert Batti resist Cell Nam Nam				Date Iten
LTC or regulators				
High Voltage Breaker				
Feeder CBs / Reclosers				
Switches				
Control house battery				
Transmission line RFI		F		

XI TRANSMISSION - ANNUAL INSPECTION GUIDE

STRUCTURE

- Pole Condition
- Pole Leaning
- Crossarm Condition
- Insulators, Deadend, Pin
- Excess Fill or Soil Removal
- Pole Steps
- Grounds Intact
- Ground Molding
- Down Guys
- Guy Markers
- Guy Bonding/Insulator
- Signage Location Number, Warning Sign
- Customer Equipment
- Conductor
- Tie Wires

EQUIPMENT

- Switches GOAB, Disconnect
 - ✓ Insulator Condition
 - ✓ Operating Handle/Locks
 - ✓ Linkage
 - ✓ Grounding/Bonding
 - ✓ Switch Number
- Arrestor
 - ✓ Insulator Condition
 - ✓ Connections

CLEARANCES

- Ground Line
- Buildings, Bridges, Etc.
- Communications Facilities
- Fuel Tanks
- Other Electric Utilities
- Over Streets, Roads, Alleys, Highways
- Tree Trimming
 - ✓ Clearance From Line
 - ✓ Vines on Poles
 - ✓ Danger Trees

XI TRANSMISSION - ANNUAL INSPECTION GUIDE (con't)

RFI CHECK

- Splices
- Connectors
- Dead Ends
- Switches
- Structures

XII TRANSMISSION - 5 YEAR INSPECTION GUIDE

IR SCAN

- Splices
- Connectors
- Dead Ends
- Switches

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